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U. S. DEPARTMENT OF AGRICULTURE
FOOD SAFETY AND QUALITY SERVICE
Poultry and Dairy Quality Division
Washington, D. C.

PREFACE

The dairy processing plants listed in this publication are approved for USDA grading service. Such service is limited to the product(s) shown as manufactured by the respective plant and does not constitute an endorsement of quality unless the product also has been inspected and meets U.S. Grade Standards or other quality specifications of buyer and seller. Official plant approval is based on compliance with the Dairy Division Regulation, "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service." Approval is determined by a detailed inspection of over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Inspection and Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time Program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The Resident Program also makes available to the plant manager the technical know-how and experience of the Inspection and Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the nearest Inspection and Grading Branch regional office. (See directory of offices inside of back cover.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each state has been assigned a two-digit number which appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter I, Part 58, Sections 58.1-58.63, of the Code of Federal Regulations.

Codes listed below denote products which are eligible for
USDA grading or inspection service at USDA approved
dairy plants listed in this publication

Butter Products - B

B1 Butter
B2 Whipped Butter
B3 Anhydrous Milk Fat
B4 Butteroil
B5 99.8% Milk Fat from Whey Cream
B6 Concentrated Milkfat

Cheese and Cheese Products - C

C1 Cheddar
C2 Colby
C3 American (Cheddar, Colby, Granular
Curd, Washed Curd)
C4 Swiss
C5 Brick
C6 Muenster
C7 Monterey Jack
C8 Limburger
C9 Neufchatel
C10 Cream
C11 Bakers
C12 Cottage
C13 Farmers
C14 Ricotta
C15 Ricottone
C16 Blue
C17 Mozzarella, Part Skim Mozzarella,
Low Moisture Mozzarella, Low
Moisture Part Skim Mozzarella
C18 Provolone
C19 Scamorze, Part Skim Scamorze, Low
Moisture Scamorze, Low Moisture
Part Skim Scamorze
C20 Parmesan
C21 Romano
C22 Hard Grating Cheese
C23 Grated or Shredded Cheese
C24 Grated American Cheese Food
C25 Dry Pasteurized Process American Cheese
C26 Dry Pasteurized Process Cheese Food
C27 Cold-Pack Cheese
C28 Cold-Pack Cheese Food
C29 Blended Dried Cheese
C30 Edam
C31 Gouda
C32 Ground Natural Cheese
C33 Caciocavallo
C34 Asiago
C35 Queso Blanco
C36 Gorgonzola
C37 Bondost
C38 Cheese Curd
C39 Brie
C40 Camembert
C41 Feta
C42 Fontinello
C43 Port du Salut

Dry Milk Products - D

D1 Nonfat Dry milk, Spray Process
D2 Instant Nonfat Dry Milk
D3 Nonfat Dry Milk, Roller Process
D4 Dry Whole Milk, Spray Process
D5 Dry Whole Milk, Roller Process
D6 Dry Buttermilk, Spray Process
D7 Dry Buttermilk, Roller Process
D8 Dry Whey
D9 Dry Skim Milk-Buttermilk Blend, Spray

Milk and Dairy Products - M

M1 Whole Milk
M2 Cream
M3 Whey Cream
M4 Sour Cream (Plant cultured)
M5 Plastic Cream
M6 Packaged Coffee Cream
M7 Skim Milk
M8 Condensed Skim Milk
M9 Condensed Milk
M10 Sweetened Condensed Milk
M11 Evaporated Milk
M12 Buttermilk
M13 Condensed Buttermilk
M14 Whey
M15 Condensed Whey
M16 Ice Cream Mix Base
M17 Infant Formula
M18 Neutralized Buttermilk
M19 Condensed Neutralized Buttermilk
M20 Whey Protein Concentrate
M21 Canned Milk

Codes continued on next page.

Codes listed below denote products which are eligible for
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Specialty Products - S

S1 Dry Whey - Buttermilk Blend
S2 Dry Whey-Skim Milk Blend
S3 Dry Dairy Blend
(All Dairy Ingredients)
S4 Dry Dairy Blend (With Cereal
Ingredients)
S5 Calcium Reduced Dried Skim Milk
S6 Dry Cream Substitute
S7 Dry Non-Dairy Food Products
S8 High-Acid Dry Cream
S9 Instant Diet Foods
S10 Lactose
S11 Dry Cultured Buttermilk
S12 Sodium Caseinate
S13 Dry Malted Milk
S14 Condensed Infant Formula for Drying
S15 Dry Infant Formula
S16 Yogurt
S17 Dry Yeast
S18 Dry Mix Base for Frozen Desserts
S19 Dairy Topping
S20 Non-Dairy Topping
S21 Pudding

Specialty Products - S (Cont.)

S22 Dried Skim Milk Modified with Calcium
Hydroxide and Di-sodium Phosphate
S23 Dry Modified Whey - Caseinate Blend
S24 Whey Soy Drink Mix
S25 Dry Whey-Soya-Caseinate Blend
S26 Dry Neutralized Buttermilk
S27 Dry Neutralized Whey
S28 Dry Whey Caseinate Blend
S29 Dry Whey-Soya Isolate Blend
S30 Dry Whey-Soya-Vegetable Fat Blend
S31 Dry Partially Delactosed Whey
S32 Dry Partially Demineralized Whey
S33 Dry Whey Protein Concentrate
S34 White Sauce Mix
S35 Extruded Yeast-Soya Blends
S36 Dry Yeast-Whey Blends

Codes shown below denote processing or packaging operations which meet USDA re-
quirements for facilities and sanitation. Approval is limited to the designated
kind of operation, and does not constitute eligibility for grading of finished
products from such operation, unless the bulk dairy products or source ingredients
for packaging or processing are made by a USDA approved plant. See page 3 and
above for codes indicating products eligible for USDA grading.

Packaging and Processing - P

P1 Butter Packaging
P2 Butter Canning
P3 Nonfat Dry Milk Packaging
P4 Instant Nonfat Dry Milk Packaging
P5 Dry Whole Milk Packaging
P6 Dry Infant Formula Packaging
P7 Dry Cream Substitute Packaging
P8 Diet Food Packaging
P9 Cheese Processing
P10 Natural Cheese Packaging
P11 Dry Egg Solids Mix Packaging
P12 Dry Meat Loaf Mix Packaging
P13 Butteroil Processing
P14 Grated or Shredded Cheese Drying
P15 Dry Dairy Blend Packaging
P16 Egg Nog Dry Blending and Packaging

Packaging and Processing - P (Cont.)

P17 Dry Food Products Blending and
Packaging
P18 Whey Caseinate Blend Drying
P19 Cold-Pack Cheese and Cold-Pack
Cheese Food Manufacturing and
Packaging
*P20 Margarine Processing and Packaging
*P21 Whipped Margarine Processing and
Packaging
P22 Casein Conversion and Caseinate Drying
P23 Pasteurized Process Cheese Drying
and Packaging
P24 Pasteurized Process Cheese Food
Drying and Packaging

*Manufactured from Vegetable Oil. (Margarine made with animal fat ingredients
is under inspection of Animal and Plant Health Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ALABAMA-01</u>			
22	M & T Cheese Co., Inc	Uniontown	C3 M3
<u>ARIZONA-04</u>			
15	United Dairymen of Arizona	Tempe	B1 C3 D1 D6 P1
<u>ARKANSAS-05</u>			
801	Carnation Company	Harrison	M1
12	Hills Valley Foods, Inc.	Batesville	C3 M3
310	Kraft Foods	Bentonville	C1 C2 C4 C5 C6 C7 M2 M3
336	Kraft Foods	Berryville	C3 C7 M2 M3
698	Pet, Inc.	Siloam Springs	M1
60	Sugar Creek Foods	Russellville	B1 M1 M12 P1
	Div. of Beatrice Foods		
<u>CALIFORNIA-06</u>			
655	Adohr Farms	Tulare	M14
649	California Coop. Creamery	Petaluma	B1 M9 D1 D6 S33
720	California Milk Producers	Artesia	C1 D1 M2 M8
36	Carnation Co.	Gustine	M11
214	Carnation Co.	Turlock	M1
2988	Consolidated Dairy Products	Los Angeles	P1
2	Crystal Cream & Butter Co.	Sacramento	B1 D1 P1
6	*Dairyman's Coop. Cry. Assn.	Tulare	B1 D1 D6 M14 M15 P1 S3
31	Danish Cry. Assn.	Fresno	B1 D1 D6
1606	Double D Foods	Industry	P20
219	Foremost Foods Co.	Hughson	B1 B3 D1
33	Foremost Foods Co.	Lemoore	C17
541	Foremost Foods Co.	Loleta	M2
338	Foremost Foods Co.	Los Banos	D2 P4
2401	Foremost Foods Co.	Willows	B1 D1 D6 M2 M9
3493	Gilt Edge Cry.	San Francisco	P1
4484	Glenn Milk Producers Assn.	Willows	B1 D1 D6
1187	Humboldt Cry. Assn.	Fernbridge	B1 D1 D2 D4 D6
216	Knudsen Corp.	Los Angeles	B1
311	Knudsen Dairy Products	Tipton	B1 D1
53	Knudsen Foods Products	Modesto	D1 M2
25	Knudsen Foods Products	Visalia	M14
65	Leprino Cheese Company	Newman	C17
69	Leprino Cheese Company	Tracy	C17 M2 M20 S33
229	Masson Cheese Corp.	Bell	C33 P14
178	Nemcal, Inc.	Lodi	P3
3144	Safeway	Hanford	M14
748	San Joaquin Valley Dairymen	Los Banos	B1 D1 D6 M9 P1
1738	San Joaquin Valley Dairymen	Newman	B1 D1 D6 M2 P1
530	Shedd's Food Products	Sunnyvale	P1

*USDA resident grading service provided.

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>CALIFORNIA-06 (Cont.)</u>			
578	Sonoma Mission Creamery	South San Francisco	B1 D6
96	Stauffer Chemical Co.	Visalia	S31 S33
1302	Wilsey Bennett Co.	San Francisco	P1
44	Wilsey Foods Co.	City of Commerce	P1
5536	Wilsey Foods Co.	Los Angeles	P1 P20
<u>COLORADO-08</u>			
128	Beatrice Foods Co.	Denver	B1 P1
137	Bredan Creamery Co.	Denver	P1
91	Carnation Co.	Johnstown	M11
56	Leprino Cheese Co.	Denver	C14 C17 P10
<u>CONNECTICUT-09</u>			
111	Yankee Milk Inc.	Newington	B1 D1 D2 D4 D6 M2 M6 M8 S19
<u>GEORGIA-13</u>			
080	Atlanta Dairies Coop.	Carrollton	C3 M3
315	McCadam McGregor Foods	Atlanta	P10
<u>IDAHO-16</u>			
16	Dairymen's Creamery Assn., Inc.	Caldwell	B1 D1 D6 D8 P1
46	Kraft Foods	Blackfoot	C3 C7 C17 M3
48	Kraft Foods	Caldwell	C1 M14
47	Kraft Foods	Carey	C3 M3
2	Kraft Foods	Pocatello	P10
50	Kraft Foods	Ririe	C2 C5 C6 C7
52	Kraft Foods	Rupert	C3 C4 M3
35	Meadow Gold Dairies	Boise	B1
59	Nelson Ricks Cry. Co.	Rexburg	C1 C7
66	Pet, Inc.	Buhl	M11
65	Salmon Valley Cheese Co.	Salmon	C3 M3
71	Swift & Company	Twin Falls	C3 C7 C17 M3
3	Swiss Village Cheese Co.	Nampa	C3 C7
76	Western General Dairies	Idaho Falls	B1 C3 D1 D4 D6
60	Ward's Cheese	Richfield	C3 M3
<u>ILLINOIS-17</u>			
65	Berkshire Foods, Inc.	Chicago	P1
2650	Carnation Co.	Jacksonville	P7 S6

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ILLINOIS-17 (Cont.)</u>			
900	Cloud Machine Co.	Skokie	P7
56	Danish Maid Butter Co.	Chicago	P1 P13
267	Dean Foods	Pecatonica	D8 P7 P17 S6 S34
135	Dean Foods	Rockford	C11 M15 S6 P7
77-M	Dry Milk Products, Inc.	Decatur	S3 S4 S25
559	Kolb-Lena	Lena	C1 C2 C4 C39 C40 C41
561	Kraft Foods	Galena	C3 C4 M3
564	Kraft Foods	Milledgeville	C4 M3
565	Kraft Foods	Stockton	C4 M3
185-M	Lauritzem and Co.	Wheeling	P8 P11 P12 P15 P17
586-M	Lorraine Cheese Co.	Pittsfield	C4 M3
205	Milnot Co.	Litchfield	B1
582	Nauvoo Milk Producers, Inc.	Nauvoo	C16
60	Oak Brand Ice Cream	Freeport	B1
611	Sugar Creek Foods	Pana	B1 P1
	Div. of Beatrice Foods		
511	Tate Cheese Co.	Valley City	P9
520	Warren Cheese Plant	Warren	C17 C18 M3
<u>INDIANA-18</u>			
1226	County Line Cheese Co.	Shipsewana	M1
61	Goshen Milk Co., Div. of Orrville Milk Co.	Goshen	D1 D6 M2 M8 M9 M13
95	Graham Cheese Corp.	Elnora	C1 C2 C6 M3
119	Kraft Foods	Dale	C2 C16 M3
1123	Miami Valley Milk Producers Assn.	Muncie	B1 P1
62	Middlebury Coop. Cry. Co.	Middlebury	B1
65	New Paris Cry. Co.	New Paris	B1 M1 M2
679	Pet, Inc.	Angola	M1
962	Salem Cheese and Milk Co.	Salem	C3
862	Wayne Coop. Milk Producers, Inc.	Ft. Wayne	D1 M1 M2 M7 M8
<u>IOWA-19</u>			
313	Ackley Cry. & Locker Plant Inc.	Ackley	M1
346	Allerton Manufacturing Co.	Allerton	S5
306	Assoc. Milk Producers, Inc.	Arlington	B1 D1 M12
71	Assoc. Milk Producers, Inc.	Festina	M1
118	Assoc. Milk Producers, Inc.	Jesup	D6 D8 M1 M2 M13
30	Assoc. Milk Producers, Inc.	Kimballton	B1 M1
75	Assoc. Milk Producers, Inc.	Lytton	D1 M1 M2
105	*Assoc. Milk Producers, Inc.	Mason City	D2 P3 P4
55	Assoc. Milk Producers, Inc.	Ryan	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Cont.)</u>			
296	Assoc. Milk Producers, Inc.	Sanborn	C1 D8 M2 M3 M15
96	*Assoc. Milk Producers, Inc.	Sibley	D1 D2 M2
295	Assoc. Milk Producers, Inc.	Sioux Center	M1
5	Assoc. Milk Producers, Inc.	Whittemore	C3 D8 M3
5	Assoc. Milk Producers, Inc. (Creamery Division)	Whittemore	M1
12	Bancroft Coop. Cry.	Bancroft	M1
16	Bremer Coop. Cry Co.	Waverly	M1
21	Calhoun Coop. Cry.	Lansing	M1
23	Carnation Company (North Plant)	Waverly	D2 P4 P7 P8 S9
25	Carnation Company (South Plant)	Waverly	D2 P4 S6
302	Decorah Cry. Co.	Decorah	C3 M3 M15
35	Farmers Butter & Dairy Coop.	Fredericksburg	B1 C1 C3 D1 M3 M15
1	Farmers Coop. Cheese Factory of Frankville	Postville	C3 M3
196	Farmers Coop. Cry. Assn.	Cresco	B1 D1 M12
198	Farmers Coop. Cry. Assn.	Garner	B1 M1
319	Farmers Coop. Cry. Co.	Greeley	M1
39	Farmers Coop. Cry. Co.	Waterville	M1
49	Farmers Creamery Company	Graettinger	M1
7	Gunder Coop. Cheese Factory	Postville	C3 M3 M14
304	Kesley Coop. Cry.	Kesley	M1
214	Lake Mills Coop. Cry.	Lake Mills	B1 M1 M7
	Land O'Lakes	Hudson	P20
28	Ludlow Community Dairy, Inc.	Waukon	C3 M3
294	Meadow Land Dairy Assn.	Waukon	B1 D1 D6
666	Meinerz Creamery Co.	Cedar Rapids	M1
77	Meinerz Creamery Co.	Preston	C1 C17 C18 C21 M2 M3 M15
344	Meinerz Creamery Co.	Sully	M1
305	Meinerz Cry. of Iowa	Fredericksburg	B1 C1 C10 C17 D6 D8 M15
79	Mid-America Dairymen, Inc.	Brayton	M1
289	Mid-America Dairymen, Inc.	Des Moines	M1
292	Mid-America Dairymen, Inc.	Sully	M1
	Miss. Valley Milk Prod. Assn.	Corydon	M1
287	Miss. Valley Milk Prod. Assn. (Terminal Street)	Dubuque	M1
22	Miss. Valley Milk Prod. Assn.	Hopkinton	C1 M3
61	Miss. Valley Milk Prod. Assn.	Waterloo	M1
328	Miss. Valley Milk Prod. Assn.	Knoxville	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION				
<u>IOWA-19 (Cont.)</u>							
89	Miss. Valley Milk Prod. Assn.	Luana	C1	C4	D8	M2	M3
288	Miss. Valley Milk Prod. Assn.	Maquoketa	B1	D1	D6	M8	
76	Miss. Valley Milk Prod. Assn.	Waverly	M1				
91	Oran Coop. Cry. Co.	Oran	M1				
48	Potter Cheese Factories, Inc.	New Albin	C1	M3			
314	Potter Siding Coop. Cry. Co.	Tripoli	B1	M1			
93	Ridgeway Dairy	Ridgeway	C1	C6	M3		
99	Schley Cheese Co.	Cresco	C3	M3	M14		
325	St. Lucas Co-op Creamery	St. Lucas	M1				
326	Stacyville Coop. Cry. Assn.	Stacyville	M1				
106	State Center Farmers Coop. Cry. Assn	State Center	C3	M3			
107	Twin County Dairy, Inc.	Kalona	C1	M3			
34	Wapsie Valley Cry., Inc.	Independence	C3	M3			
96	*Weldon Farm Products, Inc.	Sibley	P4				
47	Wilton Milk Products Co.	Wilton	C1	M3			
9	Wisconsin Dairies Coop.	Postville	M1				
<u>KANSAS-20</u>							
102	All Star Dairy	Garnett	C3	M3			
461	Assoc. Milk Producers, Inc.	Hillsboro	C1	D1	D8	M3	M15
497	Assoc. Milk Producers, Inc.	Linn	M1				
105	Atwood Cheese, Inc.	Atwood	C1	M3			
126	Bit O'Gold Cheese, Inc.	Wamego	C1	M3			
180	Dwight-Alma Dairy Products	Alma	C1	M3			
351	Mid-America Dairymen, Inc.	Erie	M1				
120	Mid-America Dairymen, Inc.	Ottawa	M1				
350	*Mid-America Dairymen, Inc.	Sabetha	B1	D1	D6	M2	M7 M8 P1
375	Pioneer Cheese Co.	Moundridge	C1	M3			
149	Pioneer Cheese Co., Inc.	Hoisington	C3	M3			
300	Richardson and Mattox Milk Transfer Station	Oswego	M1				
428	Sekan Cheese Co.	Girard	P9				

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>KENTUCKY-21</u>			
201	Adair Cheese Co.	Columbia	M1
214	Albany Cheese Co.	Leitchfield	C3 M3
215	Armour Creameries	Elizabethtown	C1 C2 M3
236	Armour Creameries	Springfield	B1 C3 D1 D6 M3 M8 M9 P1 S26
234	Carnation Co.	Campbellsville	M1
222	Carnation Co.	Maysville	M11
228	Carnation Co.	Somerset	M1
216	Cudahy Co.	Cynthiana	C17 M3
223	Cudahy Co.	Harrodsburg	C17 C18 M3
230	Cudahy Co.	Russell Springs	C1 M3
224	Cudahy Co.	Tompkinsville	C1 M3
20	Dairyman's, Inc.	Louisville	D1 M2 M8
204	D. I. Manufacturing, Inc.	Glasgow	C1 C17 M3
240	DMI, Inc.	Louisville	S1 S2 S3 S4 S7 S23 S25 S28 S29
221	Eagle Pass Cheese Co.	Albany	C3 M3
217	Hart County Cry.	Horse Cave	C3 M3
203	Kraft Foods	Lawrenceburg	C1 C2 M3
227	Kraft Foods	Owenton	C3 M3
	Spears Milk Service	Taylorsville	M1
211	Sugar Creek Foods	Louisville	B1 B2 B3 P1
	Div. of Beatrice Foods		
208	Swift Edible Oil Co.	Glasgow	D8 S29
<u>LOUISIANA-22</u>			
1	Dairymen's Inc., Gulf Milk Div.	Franklinton	B1 C3 C17 D1 M8
<u>MARYLAND-24</u>			
19	*Maryland-Virginia Milk Prod. Assn.	Laurel	B1 B3 D1 M8 P1
<u>MASSACHUSETTS-25</u>			
18	Yankee Milk, Inc.	W. Springfield	D1 M2 M8
19	Yankee Milk, Inc.	Andover	D1 M2 M8 M16
<u>MICHIGAN-26</u>			
608	Constantine Coop. Cry.	Constantine	B1 D1 D4 D6 M1 M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
<u>MICHIGAN-26 (Cont.)</u>												
226	Copper Country Dairy, Inc.	Dollar Bay	C1	C2	C3							
439	Daggett Cheese Co.	Daggett	C1	C2	M3							
436	Frigo Cheese Corp.	Carney	M1									
12	Hudsonville Cry. & Ice Cream Co.	Burnips	B1									
303	Kalamazoo Cry. Co.	Kalamazoo	B1	D1	D4	D6	M2	M9				
117	Kraft Foods	Clare	C2	M3								
137	Kraft Foods	Pinconning	C2	C5	C6	C7	M3					
577	McDonald Coop. Dairy	Chesaning	M1	M2	M8	M9						
548	Mead-Johnson & Co.	Zeeland	D1	P6	S14							
123	Michigan Milk Producers Assn.	Ovid	B1	D1	D4	D6	D8	M1	M2	M9		
380	Michigan Producers Dairy Co.	Adrian	M1	M2	M7	M8	M9					
242	Michigan Producers Dairy Co.	Sebewaing	B1	D1	D4	D6	M1	M2	M9			
518	Ontonagon Valley Coop.	Bruce Crossing	C3									
152	Pet, Inc.	Charlotte	M1									
17	Pet, Inc.	Wayland	S6									
765	Peters Pak	Grand Rapids	B2	P1								
611	Ross Laboratories	Sturgis	P6									
783	Win Schuler's Inc.	Marshall	P9									
<u>MINNESOTA-27</u>												
001	Aitkin Coop. Cry. Assn.	Aitkin	M1									
486	Albany Coop. Cry.	Albany	B1	M1	M7	M12						
064	Almelund Cry. Co.	Almelund	M1									
597	Annandale Coop. Cry. Assn.	Annandale	B1	M1	M7	M12						
078	Assoc. Milk Producers, Inc.	Bagley	M1									
613	Assoc. Milk Producers, Inc.	Clarkfield	C3	D8	M3	S3	S28					
246	Assoc. Milk Producers, Inc.	Lake Benton	M1									
476	*Assoc. Milk Producers, Inc.	New Prague	D1	M2								
031	*Assoc. Milk Producers, Inc.	New Ulm	B1	B2	D1	D6	M13	M18	P1			
515	Assoc. Milk Producers, Inc.	Owatonna	M1									
506	Assoc. Milk Producers, Inc.	Paynesville	C1	C2	C3	D1	D8	M2	M3			
366	Assoc. Milk Producers, Inc.	Pelican Rapids	M1	M2	M7							
355	Assoc. Milk Producers, Inc.	Rochester	C1	C3	C7	M3						
218	Atwater Creamery Co.	Atwater	B1	M1	M7	M12						
610	Big Stone Cheese Factory, Inc.	Canby	M1									

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
087	Blue Ox Coop. Cry.	Brainerd	B1 M1 M7
360	Bluffton Coop. Cry. Assn.	Bluffton	B1 M1 M7 M12
293	Bock Coop. Cry.	Bock	M1
046	Bongards Creameries	Norwood	B1 C1 C2 C6 C7 D8 M15 P9 S3 S4 S10 S31
199	Braham Coop. Cry. Assn.	Braham	M1
489	Brooten Coop. Cry. Assn.	Brooten	M1
256	Brownton Coop. Cry. Assn.	Brownton	M1
301	Buckman Farmers Coop. Cry. Assn.	Buckman	B1 M1 M7 M12
267	Cass-Clay Cry., Inc.	Waubun	M1
281	Cedar Mills Coop. Cry. Assn.	Cedar Mills	M1
138	Clarks Grove Coop. Cry.	Clarks Grove	M1
490	Cold Spring Coop. Cry. Assn	Cold Spring	B1 M1 M7 M12
229	Community Creamery	Lake Bronson	B1 M18
099	Concord Co-operative	West Concord	M1
139	Conger Coop. Cry. Co.	Conger	B1 M1
282	Corvuso Cry. Co.	Cosmos	M1
041	Cromwell Coop. Cry. Assn.	Cromwell	B1 M1
361	Dalton Coop. Cry. Assn.	Dalton	M1
285	Dassel Coop. Dairy Assn.	Dassel	B1 M1 M7 M12
	Dawson Mills	Dawson	S35
653	Delmark Co., Inc. (The)	Minneapolis	P3 P4 P11 P12 P15 S29
391	Edgerton Coop. Cry.	Edgerton	M1
549	Elgin Coop. Cry. Assn.	Elgin	C3 M3 M14
363	Elizabeth Coop. Cry. Assn.	Elizabeth	M1
302	Elmdale Creamery Assn.	Bowlus	M1
239	Elysian Coop. Cry. Assn.	Elysian	M1
393	Erskine Cry. Assn.	Erskine	M1
652	F & A Cheese Co.	Bertha	M1
433	Fairfax Coop. Cry. Assn.	Fairfax	M1
521	Farmers Butter & Dairy Coop.	Bixby	M1
247	Farmers Coop. Cry. Assn.	Balaton	M1
377	Farmers Coop. Cry. Assn.	Goodridge	M1
245	Farmers Coop. Cry. Assn.	Hendricks	M1
060	Farmers Coop. Cry. Assn.	Montevideo	M1
294	Farmers Coop. Cry. Co.	Foreston	M1
405	Farmers Cry.	Cyrus	B1 M12
406	Farwell Coop. Cry. Assn.	Farwell	M1
394	Fertile Cry. Assn.	Fertile	M1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
288	*First District Assn.	Litchfield	C1 D1 D8 M1 M2 M3 M7
225	First District Assn. (Sunburg Branch)	Sunburg	B1 M1 M2 M12
303	Flensburg Coop. Cry. Assn.	Flensburg	M1
289	Forest City Coop. Cry. Assn.	Litchfield	M1
582	Fremont Coop. Cry. Assn.	Utica	M1
106	Garfield Coop. Cry. Assn.	Garfield	B1 M1 M7
143	Geneva Coop. Cry.	Geneva	M1
020	Gilman Coop. Cry.	Gilman	B1 M1 M7 M12
257	Glencoe Butter & Produce Assn.	Glencoe	C1 C38 M1 M3 M15
407	Glenwood Cry.	Glenwood	M1
124	Granger Farmers Coop. Cry. Assn.	Granger	M1
271	Grygla Coop. Cry.	Grygla	M1
583	Hart Creamery Assn.	Rushford	M1
435	Hector Farmers Coop. Cry.	Hector	M1
166	Hoffman Coop. Cry. Assn.	Hoffman	B1 M1 M7 M12
518	Hope Coop. Cry. Assn.	Hope	B1 M7 M12
191	Houston-Money Creek Coop. Cry.	Houston	C3 M3 M14
548	Inter-Lake Coop. Assn.	Browns Valley	M1
565	Janesville Cry. Assn.	Janesville	M1
240	Kilkenny Cry. Assn.	Kilkenny	M1
502	Kraft Inc.	Melrose	C16 C17 M3
630	Kraft Inc.	R.R., Melrose	C3 C4 C5 C6 C20 M3 M15
221	Lake Lillian Coop. Cry. Assn.	Lake Lillian	B1 M7 M12
436	Lakeside Coop. Cry. Assn.	Buffalo Lake	M1
107	*Land O'Lakes, Inc.	Alexandria	D1 M2 M7
547	*Land O'Lakes, Inc.	Browerville	B1 D1 D6 P1
192	Land O'Lakes, Inc.	Caledonia	M1
202	Land O'Lakes, Inc.	Dalbo	C17 M2 M15
443	*Land O'Lakes, Inc.	Faribault	B1 D1 D6 D8 M2 P1 S1 S2 S3 S11 S23
398	*Land O'Lakes, Inc.	Fosston	D1 M2
555	*Land O'Lakes, Inc.	Lake City	D1 D8 S23 S24
448	*Land O'Lakes, Inc.	Luverne	D1 D4 M2
298	*Land O'Lakes, Inc.	Milaca	M1 M2
085	*Land O'Lakes, Inc.	Mountain Lake	B1 D1 D2 D6 P1
369	*Land O'Lakes, Inc.	Perham	C1 C2 D1 D8 M2 M3
385	*Land O'Lakes, Inc.	Pine City	D1 D6 M1 M2 M8 S2 S3
156	Land O'Lakes, Inc.	Pine Island	C1 D8 M3 M15 S3
588	Land O'Lakes, Inc.	Rollingstone	M1
451	Land O'Lakes, Inc.	Roseau	M1
130	*Land O'Lakes, Inc.	Spring Valley	D1 D6 D8 M1 M2 S1 S2 S3
305	Lastrup Coop. Cry.	Lastrup	M1
324	LeRoy Coop. Cry. Assn.	LeRoy	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
242	LeSueur Cheese Co., Inc.	LeSueur	C1 M3 M15
082	Leonard Coop. Cry. Assn.	Leonard	M1
306	Little Rock Coop. Cry. Co	Royalton	B1 M1 M7 M12
543	Long Prairie Cry. Assn.	Long Prairie	M1
570	Maple Island, Inc.	Stillwater	D4 M16 S14 S15 S18 S24 S25 S28 S29 S30
148	Maple Island, Inc.	Wanamingo	D1 D2 D4 P3 P4 P5 P6 S3 S14 S15 S18
353	Marigold Foods, Inc.	Rochester	M2 M4 M14
399	McIntosh Coop. Cry. Assn.	McIntosh	M1
584	Meadow Land Dairy Assn.	Lewiston	M1
126	Meadow Land Dairy Assn.	Mabel	M1
127	Meadow Land Dairy Assn.	Preston	B1 D1 D4 D6 P5 P8 P15 S3 S4 S33
519	Medford Cry. Assn.	Medford	M1
499	Meire Grove Coop. Dairies Assn.	Melrose	M1
	Miami Margarine Co. Inc.	Albert Lea	P20
530	Mid-America Dairymen, Inc.	Benson	M1
533	Mid-America Dairymen, Inc.	Bertha	D8 M1
030	Mid-America Dairymen, Inc.	Essig	M1
093	Mid-America Dairymen, Inc.	Farmington	C12 D1 D4 D8 M2 M4 M8 M10 M15 M16 S16 S19
367	Mid-America Dairymen, Inc.	Fergus Falls	C1 D1 M3 M15
259	Mid-America Dairymen, Inc.	Hutchinson	S17 S36
135	Mid-America Dairymen, Inc.	Twin Lakes	M1
260	Mid-America Dairymen, Inc.	Winsted	C3 M3 M15 S10
484	*Mid-America Dairymen, Inc.	Winthrop	B1 D1 D6 D8 P1
646	Mid-America Dairymen, Inc.	Zumbrota	C1 C3 D8 M3 M15 S3 S4 S23
485	Mid-America Dairymen, Inc. (Cry. Div.)	Winthrop	M1
108	Millerville Coop. Cry. Assn.	Brandon	B1 M1 M7 M12
109	Miltona Cry. Assn.	Miltona	B1 M1 M7 M12
287	Modern Craftmen's Milk Assn.	Watkins	C1 M3 M15 S10 S31
647	National Farmers Organization	Albertville	M1
529	National Farmers Organization	Appleton	B1 D1 M1 M12
638	National Farmers Organization	St. Charles	M1
639	National Farmers Organization	Sauk Centre	M1
110	Nelson Cry. Assn.	Nelson	M1
482	New Auburn Cry. Assn.	New Auburn	M1
222	New London Cry. Assn.	New London	M1
339	Nicollet Food Products	Nicollet	D1 D6 D8 S3 S23 S25 S26 S28 S30
585	Nodine Coop. Cry. Assn.	Dakota	M1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
022	Oak Park Coop. Cry. Assn.	Oak Park	M1
424	Oklee Creamery Assn.	Oklee	M1
112	Osakis Cry. Assn.	Osakis	M1
636	Pace Dairy Foods Co.	Rochester	P9 P10
004	Palisade Coop. Cry. Assn.	Palisade	M1
505	Paynesville Coop. Cry. Assn.	Paynesville	M1
372	Perham Coop. Cry. Assn.	Perham	B1 M1 M7
309	Pierz Coop. Assn.	Pierz	M1
556	Plainview Milk Products Assn.	Plainview	B1 D1 M12
568	Plum Valley Cry.	Waldorf	B1 C1 C2 D3
425	Plummer Coop. Cry. Assn.	Plummer	M1
190	Potter Cheese Factories, Inc.	Hokah	C1 M1 M3
300	Princeton Coop. Cry.	Princeton	B1 M7 M12
326	Racine Cry. Assn.	Racine	M1
310	Ramey Farmers Coop. Cry.	Foley	M1 B1 M12
545	Reynolds Coop. Cry. Assn.	Long Prairie	M1
023	Rice Farmers Coop. Cry. Co.	Rice	B1 M1 M7 M12
508	Richmond Cry. Co.	Richmond	M1
587	Ridgeway Foods, Inc.	Houston	C1 M3
400	Rindal Coop. Dairy Assn.	Fertile	M1
356	Rock Dell Coop. Cry. Co.	Byron	M1
113	Rose Coop. Cry. Assn.	Eagle Bend	M1
261	Round Grove Coop. Cry. Assn.	Stewart	M1
312	Royalton Coop. Cry. Assn.	Royalton	M1
341	St. Peter Cry. Co.	St. Peter	B1 D1 D4 D6 D8 D9 M8 M13 S3 S4 S5 S25 S26 S28 S29
512	Sauk Centre Coop. Cry. Assn.	Sauk Centre	M1 M2
348	Shelly Farmers Coop. Cry. Assn.	Shelly	M1
213	Sioux Valley Coop. Cry. Co.	Sioux Valley	M1
313	Sobieski Coop. Cry. Assn.	Little Falls	M1
602	Sonstegard Foods, Inc.	Howard Lake	S24
251	Southwestern Minnesota Dairy Assn.	Russell	M1
037	Springfield Coop. Cry. Assn.	Springfield	B1 M1
635	Stauffer Chemical Company	Rochester	S10 S31 S33 S4
615	Sugar Creek Foods	St. Paul	P1
	Div. of Beatrice Foods, Co.		
314	Swanville Coop. Cry.	Swanville	M1
380	Thief River Falls Coop. Cry. Assn.	Thief River Falls	B1 M1 M12
444	Treasure Cave, Inc.	Faribault	C16
384	Twin Ports Arrowhead Co-op Dairy	Hinckley	B1 M1 M7 M12
373	Underwood Coop. Cry. Co.	Underwood	M1 M7
525	Union Cry. Assn.	Blooming Prairie	B1 M1 M7 M12

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION				
<u>MINNESOTA-27 (Cont.)</u>							
315	Upsala Coop. Cry. Assn.	Upsala	M1				
374	Urbank Coop. Cry. Assn.	Parkers Prairie	B1	M1	M7	M12	
114	Valley Cry. Assn.	Garfield	M1				
098	Vernon Coop. Cry. Assn.	Hayfield	B1	C3	C41	D1	M14
453	Wannaska Cry. Assn.	Wannaska	M1				
264	West Lynn Coop. Cry.	Hutchinson	M1				
594	Wilson Coop. Cry. Assn.	Winona	M1				
265	Winsted Farmers Coop. Cry. Assn.	Winsted	M1				
133	Wykoff Coop. Cry.	Wykoff	M1				
<u>MISSISSIPPI-28</u>							
12	Cooper Cheese Co.	Brooksville	C3	M3			
20	McClendon Cheese Co.	Newton	C3	M3			
31	McClendon Cheese Co.	Booneville	C3	M3			
<u>MISSOURI-29</u>							
108	Carnation Company	Mt. Vernon	M2	M5	M11		
117	Carnation Company	Seymour	M1				
129	Center Milk Products Co.	Maryville	M1				
144	Clearfield Cheese Co.	Clinton	P9				
201	Foremost Foods Co.	Joplin	M2				
207	Foremost Foods Co.	Springfield	M2				
213	Frohna Creamery	Frohna	B1				
228	Greenfield Cheese Co.	Greenfield	C1	M3			
301	Kahoka Cheese Co.	Kahoka	C3	M3	P10		
337	Kraft Foods	Springfield	C1	M3			
397	Mansfield Cheese Corp.	Mansfield	C1	M3			
513	*Mid-America Dairymen, Inc.	Cabool	M1	M2	M8		
516	Mid-America Dariymen, Inc.	Chillicothe	M1	M2	M8		
519	*Mid-America Dairymen, Inc.	Eldorado Springs	M1				
519	*Mid-America Dairymen, Inc.	Eldorado Springs	M2				
183	Mid-America Dairymen, Inc.	Emma	C1	M2	M3		

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MISSOURI-29 (Cont.)</u>			
528	*Mid-America Dairymen, Inc.	Lebanon	M1
414	Mid-America Dairymen, Inc.	Monett	C1 M3
534	*Mid-America Dairymen, Inc.	Springfield	B1 D1 D6 M1 M2 M8 M13 S5
424	Milnot Co.	Seneca	B1 M2 M11 M17
483	Perryville Cheese Co.	Perryville	C3 M3
495	Pet, Inc.	Neosho	M2 M11
732	Pioneer Cheese Co. Inc.	West Plains	C1 M3
021	Prairie Farms Dairy, Inc., Aro Dressel Div.	St. Louis	B1 M2 M12 P1
522	Producers Cry. Co.	Kirksville	C1 M3
597	Schreiber, L.D. Cheese Co., Inc.	Carthage	P9 P10
654	Stockton Cheese Co.	Stockton	C3 M3
663	Sullivan County Cheese Co.	Milan	C17 M3
331	Worrel Transport	Mt. Grove	M1
<u>MONTANA-30</u>			
63	Consolidated Dairies of Lake County	Ronan	B1 C3
<u>NEBRASKA-31</u>			
203	Assoc. Milk Producers, Inc.	Laurel	M1
196	Assoc. Milk Producers, Inc.	Plainview	B1 C1 D3 D5 D7 M3 M15
22	Beatrice Foods Co.	Lincoln	B1 P1
61	Blue Valley Cheese Co.	Hebron	C17 C18 M3
222	Clarks Produce & Milk Transfer	Loretto	M1
216	Dodge Dairy Products, Inc.	Dodge	C1 M3
224	Kraft Foods	O'Neill	C1 M3
93	Leprino Cheese Manufacturing Co.	Chappell	C17 M2 M3
172	Lyons Coop. Cry.	Lyons	B1 D3 D5
227	Mid-America Dairymen, Inc.	Broken Bow	M1
	*Mid-America Dairymen, Inc.	Lincoln	M1 M2 M7
67	*Mid-America Dairymen, Inc.	Norfolk	B1 B2 D1 D6 M13 P1
58	Mid-America Dairymen, Inc.	Superior	C17 D8 M2 M3 S10
	National Farmers Organization	Creston	M1
202	Neu Cheese Company	Hartington	C1 C2 C7 C30 M3
74	Newman Grove Coop. Cry.	Newman Grove	C17 M2 M3
222	Orchard Dairy Products	Orchard	C1 C7 D8 M3 S28
146	Ord Cheese Co.	Ord	C1 M3
114	Oxford Cheese Corp.	Oxford	C1 C7 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEBRASKA-31 (Cont.)</u>			
43	Ravenna Cheese Co., Inc.	Ravenna	C1 M3
24	Roberts Dairy	Lincoln	B1 C14 M8 P1
08	Roberts Dairy Co.	Omaha	M1 M2
212	West Point Dairy Products Inc.	West Point	B1 M12
236	Otto Welke Transfer	Springview	M1
<u>NEW JERSEY-34</u>			
2430	Northfield Cheese Company	Northvale	P9
751	Scheps Cheese Co., Inc.	Paterson	C14 C17
<u>NEW YORK-36</u>			
0021	Bon-Ton Foods	Mamaroneck	P1
8608	Carnation Co.	South Dayton	M11
0329	Crowley's Milk Co., Inc.	Arkport	B1 D1 M8
0284	Cuba Cheese & Trading Co.	Cuba	C1 C17 D8 M3
2500	Dairylea Coop., Inc.	Horseheads	D1 M8 M9
5630	Dairylea Coop., Inc.	Oneida	B1 D1 D6 M1 M2 M7 M8 M9 M13 P1
1563	Dairylea Coop., Inc.	Vernon	D1 M1 M2 M7 M8 M9
1564	Dairylea Coop., Inc.	Vernon	C12 M4 S16
3417	Dellwood Foods, Inc.	Frasers	B1
2631	Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co.	Prattsburg	B1 D1 M8
8788	Emkay Trading Corp.	Blasdell	C9 C10 C11
3979	Empire Milk Corp.	Hartlot	C17 M3
4127	Friendship Dairies, Inc.	Friendship	B1 B2 C12 C13 D1 M4
2323	Kraft Foods	Canton	C1 M3
8610	Kraft Foods	Lowville	C1 M15
8620	McCadam Cheese Co., Inc.	Chateaugay	C1 C6 M3 M15
5056	O-AT-KA Milk Coop., Inc.	Batavia	B1 M8 M11
3470	O-AT-KA Milk Coop., Inc.	Collins Center	D1 D4 D6 D8 M8 M15 S27
8071	Pollio Dairy Products Corp.	Campbell	B1 C14 C17
0348	Queensboro Farm Products	Canastota	D1 M1 M8
1548	Queens Farms Dairy, Inc.	Pierrepont Manor	B1 D1 D4 M8 M9
3781	Queens Farms, Inc.	Copenhagen	C1
5260	Sano Cheese, Inc.	Spencerport	C14 C15 C17 M14
823	Sorrento Cheese Co., Inc.	Buffalo	C14 C17 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
<u>NEW YORK-36 (Cont.)</u>												
9077	Zenith-Godley Co., Inc.	New York	P1									
<u>NORTH CAROLINA-37</u>												
77	Ashe County Cheese, Inc.	West Jefferson	C1	M3								
76	Carnation Co.	Statesville	M11									
<u>NORTH DAKOTA-38</u>												
47	Adams County Cry.	Hettinger	B1	C12								
8	Bottineau Coop. Cry.	Bottineau	B1	M1								
10	Capital City Cheese Co., Inc.	Bismarck	C3	M3	M14							
05	Capital City Foods, Inc.	Bismarck	B1									
27	Cass-Clay Cry., Inc.	Drake	M1									
26	Cass-Clay Cry., Inc.	Edgeley	M1									
25	*Cass-Clay Cry., Inc.	Fargo	B1	C12	D1	D6	M2	P1	S2			
15	Cass-Clay Cry., Inc.	Jamestown	M1									
13	Cass-Clay Cry., Inc.	Valley City	M1									
19	Dickinson Cheese Co., Inc.	Dickinson	C1	M3	M14							
21	Drake Coop. Cry.	Drake	M1									
22	Elgin Farmers Cream & Milk Shipping Assn.	Elgin	M1	M2								
92	Emmons Co. Cheese Corp.	Strasburg	C3	M3								
45	Hazen Cheese Co., Inc.	Hazen	M1									
46	Hebron Coop. Cry.	Hebron	M1	M2								
17	Lakeview Dairy	Devils Lake	M1									
53	Lakota Cheese Co. Inc.	Lakota	B1	C1	M3							
106	LaMoure Transfer Station	LaMoure	M1									
82	Land O'Lakes, Inc.	Oakes	M1									
59	Lefor Cheese Co., Inc.	Lefor	C1	M3								
67	McClusky Coop. Cry.	McClusky	B1									
112	Medina Cheese Co.	Medina	C1	M3								
104	Peterson Creamery	Williston	B1									
16	Powers Creamery	Crosby	B1									
88	Rugby Creamery	Rugby	B1	C3								
89	Selfridge Cheese Co., Inc.	Selfridge	C3	M3	M14							

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NORTH DAKOTA-38 (Cont.)</u>			
105	Tri-County Weighing Assn., Inc.	Wishek	M1
4	Valley Dairy Products, Inc.	Beach	C3 M3
11	Whey-To-Go, Inc.	Bismarck	D8
94	Winger Cheese Co., Inc.	Towner	C3 M3
107	Wishek Cheese Co.	Wishek	C1 M3 M14
31	Woeste Creameries, Inc.	Glen Ullin	B1 M1
<u>OHIO-39</u>			
20	Amfac-Food Inc., Fisher Cheese Co., Div.	Wapakoneta	P9
40	Beatrice Foods Co.	New Bremen	D1 D4 D8 M1 M2 M8
211	Biery Cheese Co.	Louisville	P10
101	Brewster Dairy Canned Dairy Products Inc.	Brewster Newcomerstown	C2 C3 C4 M3 M14 M21
74	Chief Dairy Products Co.	Upper Sandusky	P10
36	Cloverland Dairy	Flushing	B1 P1 M12
99	Cottage Cry. Co., Div. of Orrville Milk Co.	Orrville	B1
87	Defiance Milk Prod. Co. (The) Div. of Diehl, Inc.	Defiance	M1 M2 M8 M9 M11
157	DMI Inc.	Pickerington	D1 S4 S23 P22
146	Eldorado Cry. Co.	Eldorado	D3
148	Equity Dairies, Inc.	Ft. Recovery	M1
39	Equity Dairies, Inc.	Lima	B1 D1 M1 M2 M8
147	Equity Dairies, Inc.	Sardinia	M1 M2 M7
903	Holmes Cheese Co.	Millersburg	C4 M3 M14 M15
154	International Automated Machines, Inc.	Perrysburg	P7
125	Miami Valley Milk Producers Assn.	Dayton	D1 M1 M2 M7 M8
110	Miceli Dairy Products	Cleveland	C14 C17 C18 C19 M2 M3
410	Middlefield Coop. Swiss Cheese Co.	Middlefield	C4 M3 M14 M15
152	Minerva Dairy	Minerva	B1 C1 C2 C3 M2 M3
153	Nestle Co.	Marysville	S6 S7
28	Orrville Milk Co.	Orrville	D1 D4 D6 M2 M8 M13
127	Pet, Inc.	Bryan	M11
128	Pet, Inc.	Coldwater	M1 M2 M8 M9 M11 M17
109	Westerville Cry., Div. of Beatrice Foods	Covington	D1 M1 M2 M7 M8 M11
<u>OKLAHOMA-40</u>			
62	Assoc. Milk Producers, Inc.	Oklahoma City	B1 D1 P1
30	Assoc. Milk Producers, Inc.	Tulsa	C1 C3 D1 D6 D8 M2 M3
87	Blaine Dairy Products Co.	Watonga	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>OKLAHOMA-40 (Cont.)</u>			
70	Burkey Creamery	Cushing	B2 P1
607	Wilsey Bennett Inc.	Oklahoma City	P1
<u>OREGON-41</u>			
56	Coquille Valley Dairy	Bandon	C1
38	Eugene Farmers Cry.	Eugene	B1
25	Farmers Coop. Cry.	McMinnville	B1 D1
41	Larsen's Cry.	Oregon City	B1
34	Mayflower Farms	Portland	B1 D1 D6
12	Raven Cry. Co.	Portland	P1
30	Tillamook County Cry. Assn.	Tillamook	B1
04	Wilsey Foods Co.	Salem	P20
<u>PENNSYLVANIA-42</u>			
051	Aldovin Dairy	Tunkhannock	B1 C12 D1 M4 M8
221	Beatrice Foods Co.	Somerset	D1
228	Bishoff Waynesburg Cry. Co.	Waynesburg	B1 D3 P1
084	Borden Co.	Wellsboro	M1
300	Carnation Co.	Cambridge Springs	M11
301	Carnation Co.	Corry	M1
229	L. D. Kallman Inc. T/A Dairy Sales Corp.	Coatesville	P1
242	Dietrich Dairy Inc.	Reading	B1 D1 D4 M8
208	Dunnet, C. W. & Co.	Philadelphia	P1
190	Keller's Cry.	Harleysville	P1
037	Lehigh Valley Farmers Coop.	Allentown	C3 C12 D8 M3 M8 M15
310	Mountain Milk Co.	Shippensburg	M1
176	Northeast Dairy Coop., Fed., Inc.	Middlebury Center	B1 D1 D4 D6 M2 M7 M8 M9 M13
082	Penn Dairies, Inc.	York	M1 M2 M7 M8 M9 M10
060	Ready Foods Products, Inc.	Philadelphia	M2 M6
230	Sommer Maid Cry.	Doylestown	P1
264	Sun-Re Cheese Corp.	Sunbury	C14
130	Valley Creamery, Inc.	South Waverly	D1 B1
100	Zausner Foods, Inc.	New Holland	C10 C12 M4
<u>SOUTH DAKOTA-46</u>			
206	Assoc. Milk Producers, Inc.	Freeman	D1 D6 M2
245	Assoc. Milk Producers, Inc.	Gregory	M1
208	Assoc. Milk Producers, Inc.	Lake Preston	M1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>SOUTH DAKOTA-46 (Cont.)</u>			
211	Assoc. Milk Producers, Inc.	Parkston	C1 M3
240	Bear Butte Cheese Factory	Sturgis	C1 C3 C7 M3
243	Big Stone Cheese Co.	Castlewood	M1
229	Big Stone Cheese Factory	Big Stone City	B1 B2 C1 C2 C17 C18 C19 C20 C21 C22 C30 C34 M15
155	Black Hills Milk Producers	Rapid City	B1 D1 D6
203	Bowdle Cry. Co., Inc.	Bowdle	B1
102	Brown Swiss Milk Co.	Rapid City	M2
228	*Cass-Clay Cry., Inc.	Aberdeen	C3 M1 M3 M14
231	Ethan Dairy Products	Ethan	C2 M3
233	Hoven Dairy Corp.	Hoven	C1 M3
138	Lakeside Dairy	Sioux Falls	M2
244	Land O'Lakes, Inc.	Faulkton	M1
207	Land O'Lakes, Inc.	Lake Norden	M2 D1
156	*Land O'Lakes, Inc.	Sioux Falls	D1 M1 M2
111	Land O'Lakes, Inc.	Volga	B3 D1 D6 M2
219	Land O'Lakes, Inc.	Webster	M1
215	Landsberger Cry. & Produce Co.	Sisseton	B1
241	Rosebud Cheese Co.	Burke	C1 M3
212	Roslyn Cry. Co.	Roslyn	M1
213	Scotland Dairy Coop.	Scotland	B1 C1
137	Terrace Park Dairy	Sioux Falls	B1 P1 M2
242	Timber Lake Cheese Co., Inc.	Timber Lake	C1 M3
237	Twin Dakotas Dairy Corp.	Pollock	C1 M3
234	Valley Queen Cheese Co.	Milbank	B1 C1 M3
238	Veblen Cheese Factory, Inc.	Veblen	C1 M3
<u>TENNESSEE-47</u>			
328	Avalon Cheese Co.	Ardmore	C3 M3
323	Avalon Cheese Co.	McMinnville	C3 M3
036	Bassett's Dairy Prods Inc.	Bristol	M1
321	Bedford Cheese Co.	Shelbyville	C1
335	Dairymen Inc.	Chattanooga	B1
313	Dairymen Inc.	Lewisburg	B1 D1 M2 M8
331	D. I. Manufacturing, Inc.	Gallatin	B1 M1 M2 M8
324	Kraft Foods	Fayetteville	C4 M3
316	Kraft Foods	Gallatin	C1 C2 M3
318	Kraft Foods	Greeneville	C3 M3
326	Pet, Inc.	Greeneville	M1
311	Rutherford County Coop. Cry.	Murfreesboro	C1 M3
327	Sugar Creek Foods	Knoxville	B1 P1
	Div of Beatrice Foods		

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION				
<u>TENNESSEE-47 (Cont.)</u>							
312	Swift & Co.	Lawrenceburg	C1	M3			
330	Swift & Co.	Nashville	B1	P1			
332	Tennessee Cheese Co.	Woodbury	C3	M3			
<u>TEXAS-48</u>							
0905	Assoc. Milk Producers, Inc.	Muenster	C1				
0908	Assoc. Milk Producers, Inc.	Sulphur Springs	B1	D1	M2	M8	
5482	Carnation Co.	Sulphur Springs	M2	M11			
6101	Collier Industries	Ft. Worth	B1	P1			
7868	Navasota Cheese Co., Inc.	Navasota	C1	C3			
<u>UTAH-49</u>							
64	Clearfield Cheese Co.	Wellsville	P9				
61	Gossner Cheese Factory	Logan	B1	C1	C4	C7	
44	L. D. Schreiber Cheese Co., Inc.	Logan	P9	P10			
57	UCN Dairy Association	Beaver	C1	M3			
63	Western Dairy Coop. Inc. (WDCI)	Richmond	B1	C3			
08	Western General Dairies Ogden Division	Ogden	B1	C1	D8	S33	
04	Wilsey Foods Inc.	Salt Lake City	P1				
<u>VERMONT-50</u>							
11	Grafton Village Cheese Co., Inc.	Grafton	C1	P10			
08	Hood, H. P. & Sons	Newport	D1	D4			
03	Hood, H. P. & Sons	St. Albans	B1	C12	D1	D6	D8
40	Kraft Foods	Middlebury	C4	C14	M3		
39	Kraft Foods	Troy	C1	M3			
41	Lucille Farm Products, Inc.	Swanton	C17	C18	M2		
60	St. Albans Coop. Cry.	St. Albans	B1	D1	D10	M8	
<u>VIRGINIA-51</u>							
9410	Beatrice Foods Company Valley Milk Producers Div.	Strasburg	B1	D1	M8		
9412	Kraft Foods	Independence	C1	M3			
9414	Pet Milk Co.	Abingdon	M1				

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION	
<u>WASHINGTON-53</u>				
23	Arden Farms Co.	Moses Lake	B1	
77	Commercial Creamery	Spokane	B1 P1	
76	Consolidated Dairy Products Co.	Seattle	P1 P9	
62	Consolidated Dairy Products Co.	Spokane	D1 M2	
11	Darigold Farms	Chehalis	C3 M14	
48	Darigold Farms	Issaquah	B1 D1 D6 P1	
03	*Darigold Farms	Lynden	D1 D6 M2	
72	Dob Div. of Fairmont Foods Company (The)	Olympia	C3 C7 C17	
25	Foremost Foods Co.	Seattle	B1	
35	Inland Empire Dairy Assn.	Spokane	B1	
75	Turner & Pease Co.	Seattle	P1	
<u>WISCONSIN-55</u>				
Old No.	New No.			
363		A-G Coop. Cry.	Arcadia	B1 C3 M3
1258		Alaska Farmers Coop.	Kewaunee	C1 C2 M3
358		Alcam Cry. Co.	Richland	B1 M18
1430		Alder Creek Cheese Factory	Fremont	C1 C2 C7 M3
310		Alto Coop. Cry., Astico Div.	Astico	M1
0112		Alto Coop. Cry.	Waupun	C3 M1 M3 M14
0305		Alto Coop. Cry., Westfield Div.	Westfield	C1 C2 M3
835		Amery Foods Co.	Amery	B1
0528	1528	Andersonville Coop. Dairy	Ashland	C3 M3
2108		Arpin Dairy	Arpin	C3 C17 C18 M3
1244		Arthur Dairy	Cadott	C1 C2 C7 M3
1949		Assoc. Milk Producers, Inc., Marathon-Clark District	Abbotsford	C3 M3
71		Assoc. Milk Producers, Inc.	Antigo	M1
483		Assoc. Milk Producers, Inc.	Belleville	M1
0226		Assoc. Milk Producers, Inc.	Blair	C1 C3
152		Assoc. Milk Producers, Inc.	Madison	C1 M1 M3 M14
0224	1224	Assoc. Milk Producers, Inc.	Menasha	C3 M1 M3
6		Assoc. Milk Producers, Inc.	Mt. Horeb	D1 M1 M2 M8 M9
425		Assoc. Milk Producers, Inc.	Portage	P9 P10
410		Assoc. Milk Producers, Inc.	Shullsburg	M1
286		Assoc. Milk Producers, Inc.	Superior	M1
1		Assoc. Milk Producers, Inc.	Turtle Lake	D1 M1 M2
1937		Bahl "A" Milk Co. Inc.	Fennimore	C1 C2 C4 C7 M1 M3
0495		Bamford Cheese Factory	Plymouth	C20 C21 M3
0730		Bear Valley Cheese Factory	Hillpoint	C1 C3 M3
123		Beatrice Foods Co., Wright & Wagner Div.	Beloit	C25 C29 D1 P17 S3 S7

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old <u>No.</u>	New <u>No.</u>		
140	Beechwood Cheese Co.	Adell	C5 C6 M3
1038	Belle Plaine Cheese Factory	Shawano	C1 C2 M3
1265	Bellinger Dairy	Thorp	C3 M1 M3
1246	Benecke's Cheese Factory	Denmark	C3 M3
844	Biggs Cheese Co.	Argyle	C1 C2 C7 M3
0980	Biglow Butter & Cheese Factory	Avoca	B1 C3 C5 C6 C7 M3
1966	Bletsoe Dairy Inc.	Neillsville	C1 C3 M3
2050	Blue Star Cheese Factory	Denmark	C1 C2 M3
0204	Borden Foods Co.	New London	C1 C2 C3 C4 C6 M1 M3 M15 P10
487	Borden Foods Co.	Plymouth	P9 P10 P19
0343 1343	Bosstown Cheese Factory	Richland Center	C1 M3
0669	Branch Cheese Co.	Branch	C3 C17 M3
2171	Brill Coop. Cry.	Brill	C3 M3 M14
0896	Brookside Cheese Factory	Abrams	C1 C2 C7 M3
0949	Brookside Cheese Factory	Stratford	C1 M3
1259	Brush Hollow Cheese Factory	Viroqua	C3 M3
0156	Brushville Cheese Factory	Pine River	C1 M3
0472 1472	Buck Grove Coop. Assn.	Mineral Point	C1 M3
2115	Bud Cheese Factory	Viroqua	C3 M3
1953	Buena Vista Cheese Factory	Lone Rock	C3 M3
298	Burnett Dairy Cry.	Grantsburg	C1 C2 C17 C18
1849	Butternut Cheese Factory	Butternut	C3
0700 1700	Cady Cheese Factory	Wilson	C3 M3
498	Calumet Cheese Co. Inc.	Hilbert	P9 P10 P19
499	Carnation Co.	Chilton	D2 P4
740	Carnation Co.	Oconomowoc	P7 S6 S7 S13
0336	Carr Cheese Factory	Cuba City	C1 C2 C5 C6 M3
1710	Carr Valley Cheese Factory	LaValle	C1 M3
0257	Cassel Gardens Farmers Coop.	Marathon	C2 C3 M3
0250	Catawba Cry. & Cheese Factory	Catawba	C3 M3
0671	Cedar Grove Cheese Factory	Plain	C3 M3
138	Central Cheese & Butter Assn.	Rice Lake	C1 C2 C7 M3
160	Chalet Cheese Coop.	Monroe	C1 C5 C8 M3
0109 1109	Chaseburg Coop. Cry.	Chaseburg	C1 M3
821	Cheez Company Inc.	Wisconsin Rapids	P9 P10
0440 1440	Cherry Grove Cheese Factory	Edgar	C3 M3
1065	Cherryland Dairies	Casco	C1 C2 M3
1889	Chili Milk Pool Coop.	Chili	C1 C2 M3 M14

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
0746	1746	Clark County Central Cheese Factory	Greenwood C3 M3
337		Clifton Farmers Coop. Cry.	Camp Douglas M1
0477	1477	Clover Belt Cheese Factory	Edgar C2 C6 C17 M2 M3
0501		Clover Cream Dairy Products Co.	Marshfield C3 C17 M3
0956		Clover Hill Dairy Co.	Stratford C3 M3 M14
0871		Cloverleaf Cheese Factory	Neenah C1 C2 M3
0451		Cloverleaf Cheese Factory	Stanley C3 M3
1515		Coleman Cheese Factory	Coleman C1 C17 C18 C34 M8
288		Connorsville Coop. Cry.	Downing M1
0319		Conrath Coop. Dairy	Conrath C3 M3
2		Consolidated Badger Coop.	Appleton D1 M1 M2 M7 M8 S26
75		Consolidated Badger Coop.	Iola M1
1950		Consolidated Badger Coop.	Marshfield C1 M3
115		Consolidated Badger Coop.	Medford M1
362		Consolidated Badger Coop.	Shawano M1
197		Consolidated Badger Coop.	Wittenberg B1 M1 M2 M8 M9 M19
369		Coon Valley Coop. Cry.	Coon Valley C1 M3
1413		Country Delight, Inc.	Fennimore M1
0540	1540	County Line Cheese Co.	Oconto C1 M3
648		Crystal Lake Cheese Factory, Inc.	Comstock C1 C2 C3 C5 C6 C8 C37 M3
255		Cuba City Cry.	Cuba City M1
289		Dairy Maid Coop.	Augusta C1
0290		Delmar Cheese Factory	Boyd C1 C2 C3 M3
759		Deltown Chemurgic Corp.	Belleville D4 D8 M15 P17 S25 S28
0145		Dorchester Cheese Co.	Dorchester M1
1349		Dupont Cheese Factory	Marion C2 M3
1245		Duvall Farmers Cheese Coop.	Luxemburg C1 M3
1289		East Krok Cheese Factory	Kewaunee C1 C2 M3
1955		Eau Galle Cheese Factory	Eau Galle C20 C21 M3
0493		Edelweiss Cheese Co.	Marshfield C3 M3
1498		Edsedell Cheese Factory	Cadott C3 M3
1025		Eiler's Cheese Factory	DePere C1 C2 M3
0735		Elk Creek Cheese Factory	Viola C3 M3
365		Elk Creek Cheese Co., Inc.	Independence C1 C2 C7 M3
0201		Ellisville Coop. Dairy Assn.	Luxemburg C1 C2 M3
356		Ellsworth Coop. Cry.	Ellsworth B1 C3
1531		Elm Dairy Coop. Assn.	Coleman C1 M3
1514		Elmdale Cheese Factory	Greenwood C1 M3
0992		Elmwood Cheese Factory	Little Suamico C2 C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
284		Elroy Community Dairy Coop.	Elroy C3 M3
0878		Excelsior Dairy Assn.	Blue River C1 M3
353		F&A Dairy Products	Dresser C17 C18 M3 P14
0754		Fairview Cheese Factory	Bowler C1 M3
1090		Fairview Cheese Factory	Lancaster C1 M3
301		*Falls Dairy Co.	Jim Falls B1 C3 C38 M1 M3 M7 M12
313		Falls Dairy Co.	Osseo M1
385		Falls Dairy Co.	Stanley M1
0101		Farmers Cry. Co. of Bangor	Bangor C3 M3
84		Farmer's Pride Cheese Inc.	Arena C3 M3
1355		Fennimore Branch Cheese Coop.	Fennimore C1 M3
2122		Ferryville Cheese Factory	Ferryville C1 C2 M3
1855		Foremost Blue Moon	Thorp C3 C16 C36 C43
1012		Foremost Foods Co.	Medford D2 P4 S4
0502		Foremost Foods Co.	Marshfield M15
747		Foremost Foods Co.	Waupun M15
0164		Forest Spring Cheese Factory	Mt. Calvary C1 C2 C3 C6 C7 M3
0990		Four Corners Cheese Factory	Curtiss C1 C2 M3
0750		Frankfort Cheese Factory	Edgar C1 M3
2201		Frigo Cheese Corp.	Lena C14 C15 C17 C18 C19 M1 M2 M3
1128		Frigo Cheese Corp.	Manawa M1
0141		Frigo Cheese Corp.	Wyocena C16 M1
0157 1157		Fritsch Cheese Factory	Cobb C1 C2 C6 M3
1575		Gad Cheese Factory	Medford C3 M3
3		Galloway-West Co.	Fond du Lac B1 C1 C11 C29 D1 D6 D8 M1 M7 M10 S24 S26
1099		Gibbsville Cheese Factory	Sheboygan Falls C1 C2 M3 M14
0413		Golden Glow Cheese Factory	Soldiers Grove C3 M3
1853		Golden Guernsey Coop.	Chilton C1 C3 M3
184		Golden Guernsey Dairy Coop.	Waukesha M1 M2
1932		Gopher Hill Cheese Factory	Hortonville C1 M3
0653		Graf Cry. Co., Inc.	Zachow B1 B2 M18 P1
0108 0151		Grand Meadow Coop. Dairy Co.	Stratford C3 M3
1520		Grass Lake Cheese Factory	Shawano C1 C2 M3
721		Great Atlantic & Pacific Tea Co.	Manitowoc D2 P4
0667		Green Valley Cheese Co.	Cecil C1 M3

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PLANT NO.		NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
WISCONSIN-55 (Cont.)													
Old No.	New No.												
1866		Greenwood Milk Products Coop.	Greenwood	C1	C2	C7	M3						
0991		Gruber Cheese Factory, Inc.	Spring Green	C3	M3	M14							
0194		Halder Coop. Dairy	Mosinee	C3	M3								
0776	1776	Halvorson Dairy	Colby	C1	C2								
0196	1154	Harris Cheese Factory	Unity	C1	C2	M3							
0873		Handrick Cheese Factory	Marion	C1	C2	M3							
0834		Hatchville Cheese Factory	Menomonie	C3	M3								
512		Hay Hollow Cheese Factory	Blanchardville	C1	C5	C6	M3						
0288	1288	Hazelton Cheese Factory	Bagley	C1	M3								
524		Health Valley Cheese Factory	Juda	C1	C5	C6	C37	M3	M14				
0910		Hebels Corners Cheese Factory	Denmark	C1									
2037		Heberlein Cheese Factory	Boscobel	C3									
1444		Hemlock Cheese Factory	Greenwood	C3	M3								
368		Hiawatha Valley Dairies	Pigeon Falls	C3	M3								
7		Hiawatha Valley Dairies Coop.	Sparta	B1	D1	M1	M7	M12	P1				
0676		Hicks Cheese Co.	Shullsburg	C1	M3								
1512		Hillside Coop. Cheese Mfg.	Stratford	C3	M3								
0808	1808	Hillside Coop. Dairy	Denmark	C1	C2	M3							
1196		Hoernke Cheese Factory	Merrill	C3	M3								
339		Hoffman Corners Coop. Cry.	Kendall	M1									
1997		Hollandale Cheese Co.	Hollandale	C1	C2	M3							
2008		Homeland Dairy	Mauston	C1	C2	C6	M3						
0280		Honey Bee Cheese Factory	Marathon	C1	C2	M3							
326		Hustler Coop. Cry.	Hustler	M1									
0199		Indian Head Cheese Factory	Soldiers Grove	C3	M3								
0559		InoFood Corp.	Merrill	M1									
1273		Irish Valley Cheese Factory	Plain	C1	C2	C6	M3						
0987		Iron River Cheese Factory	Iron River	C3	M3								
0977		Issar Cheese Factory	Seymour	C1	M3								
0711	1711	Kasson Cheese Co., Inc.	Brillion	C1	C3	C17	C18	C19	M1				
48		Klondike Cheese Coop.	Monroe	M2	M3	M14							
1325		Kraft Foods	Antigo	C1	C2	C5	C6	C7	M3				
181		Kraft Foods	Milan	C20	C21	M1	M3						
0311		Krakow Cheese Factory	Krakow	C20	M1	M3							
0401	1401	Krause Dairy Corp.	Oconto Falls	C1	M3								
1702		Kriewaldt Cheese Factory	Shawano	C1	M3	M14							
1747		LaFarge Cry. Co.	LaFarge	C1	M3								
0635		Lakeside Cheese Factory	Kiel	C1	C3	M3							
291		Lake-to-Lake Dairy Coop.	Kiel	C1	C2	M3	M14						
0398		Lake-to-Lake Dairy Coop.	Denmark	B1	D1	D6	M1	M8	M13				
			Kiel	B1	C1	C2	C5	C6	C7	M1			
				M14	P10								

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PLANT		NAME OF FIRM	LOCATION	CODE DENOTING	
NO.				PRODUCT OR OPERATION	
WISCONSIN-55 (Cont.)					
Old	New				
<u>No.</u>	<u>No.</u>				
413		*Land O'Lakes, Inc.	Eau Claire	D2 P4 S3 S7 S25 S28	
350		Land O'Lakes, Inc.	Clear Lake	M11 M17 S21 S35	
295		Land O'Lakes, Inc.	Mondovi	M1	
57		Land O'Lakes, Inc., Cheese Div.	Spencer	P9 P10	
0313	1155	Laney Cheese Factory	Pulaski	C1 M3	
2124		Larson Cry. Co.	Gays Mills	C3 M3	
376		Level Valley Dairy Co.	West Bend	B1 B3 B4 B5 M5 P1	
1556		Liberty Coop. Cheese	Kennan	C3 M3	
0425	1425	Liberty Pole Dairy Products	Viroqua	C3 M3	
0279		Lima Cheese Factory	Waldo	C1 C17 M1 M3 M14	
0499	1499	Lincoln Center Coop. Dairy Co.	Marshfield	C1 M3	
1097		Linden Cheese Factory	Linden	C1 C6 M3	
2158		Livingston Creamery	Livingston	C3 M3	
1505		Lone Pine Cheese Factory	Platteville	C1 M3	
292		Lov-It-Cry. Co.	Green Bay	B1 B6 M18 P1	
1039		Lugano Cheese Co.	Monroe	C17 M3 M14	
1522		Lynn Dairy	Granton	C1 C2 M3 M14	
1522		Lynn Proteins	Granton	M20	
307		Madison Dairy Produce Co.	Madison	B1 M12 P1	
1551		Maple Grove Cheese Factory	Milladore	C1 C2 M3	
0484	1484	Maple Hill Coop. Dairy Assn.	Boyd	C1 C2 C3 M3	
82		Maple Leaf Cheese Coop.	Albany	C1 C2 C5 C7 M3	
0764		Maple Ridge Coop. Cheese Co.	Boscobel	C3 M3	
58		Marathon Cheese Corp	Marathon	P10	
		Main Plant			
1092		Marshall Coop. Assn.	Conrath	C1 C2 C3 M3	
0696		Masanz Dairy	Neillsville	C1 C3 C6 M3	
1519		Matteson Cheese & Butter Co.	Clintonville	C1 M3	
325		Mauston Coop. Cry.	Mauston	C1 M3	
516		Mayer Cheese Co.	Browntown	C4 C6 M2 M3	
8-2767		Merrick Foods	Union Center	P3 P11 P15 P17	
285		Mid-America Dairywomen, Inc., Northern Div.	Baldwin	M1 M2 M7	
300		Mid-America Dairywomen, Inc.	Bloomer	M1	
0823	1159	Mid-Port Cheese Factory	Cashton	C1 M3	
1241		Midway Coop. Cheese Factory	Cashton	C3 M3	
1554		Mill Creek Cheese Factory	Arena	C1 M3	
3100		Milupa Corp.	East Troy	M17	
660		Milwaukee Cheese Co.	Monroe	C1 C2 C5 C6 M3 M14	
165		Milwaukee Cheese Co.	Waukesha	P9	
436		Mindoro Coop. Cry. Assn.	Mindoro	C1 C2 C7 M1 M3	
0839		Mineral Point Cheese Co.	Mineral Point	C1 M1 M3	
823		Miss. Valley Milk Prod. Assn.	Gratiot	M1	

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PLANT		NAME OF FIRM	LOCATION	CODE DENOTING	
NO.				PRODUCT OR OPERATION	
<u>WISCONSIN-55 (Cont.)</u>					
Old	New				
<u>No.</u>	<u>No.</u>				
0447		Moquah Cheese Factory	Ashland	C3	M3
0886		Morgan Coop. Dairy Assn.	Oconto Falls	C1	M3
0306		Morrison Coop. Dairy	Greenleaf	C1	M3
0610		Mount Sterling Cheese Factory	Mt. Sterling	C1	
1433		Mullins Cheese Inc.	Riplinger	C1	M3
		Riplinger Div.			
782		National Farmers Organization	Chetek	M1	
772		National Farmers Organization	Dickeyville	M1	
812		National Farmers Organization	Curtiss	M1	
773		National Farmers Organization	Menasha	M1	
794		National Farmers Organization	Sauk City	M1	
770		National Farmers Organization	Taylor	M1	
793		National Farmers Organization	Tomah	M1	
328		Nelson Cheese Co.	Nelson	C1	M3 M14
0365	1365	Neumann's Dairy	Brillion	C3	M3
2094		Newburg Corners Coop. Cheese Factory	Bangor	C3	M3
0525	1525	North Hendren Coop. Dairy	Willard	C2	M3
0155		North Osborne Cheese Factory	Seymour	C2	C4 M3 M15 P10
106		Northern Wisconsin Cry. Assn.	Oconto Falls	M3	
340		Norwalk Cheese Coop.	Norwalk	C3	M3
0939		Oak Grove Cheese Factory	Clintonville	C1	C2 M3
0716		Osman Coop. Dairy Assn.	Newton	C1	C2 C6 C7 M3 M14
405		Osseo Coop. Cry Co.	Osseo	M1	
0863		Outagamie Producers Coop.	Black Creek	C1	C2 C5 C30 M1 M3 M14 M15
308		Pabst Farms, Inc.	Belleville	B1	M1 M2 M7 M12
4		Pabst Farms, Inc.	Oconomowoc	D1	D6 D8 M1 M2 M7 M8 M9 S25 S28
0744		Patch Grove Creamery	Patch Grove	C1	M3
445		Pauly Cheese Co., Div. of Swift & Co.	Green Bay	P9	P10
6-44		Pauly Cheese Co., Div. of Swift & Co.	Juneau	P10	
6-46		Pauly Cheese Co., Div. of Swift & Co.	Monroe	P10	
6-125		Pauly Cheese Co., Div. of Swift & Co.	Wausau	P10	
0771		Penn Hollow Cheese Factory	Avoca	C1	C2 C3 C6 M3
334		Pine River Dairy Co.	Manitowoc	B1	M12
0701		Pine River Farmers Dairy Coop.	Merrill	C2	C3 M3
1797		Pine Valley Coop. Cheese Mfg. Assn.	Edgar	C3	M3
0106	1106	Pleasant Corners Cheese Factory	Suring	C1	C2 M3

*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND
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PLANT NO.		NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION											
WISCONSIN-55 (Cont.)															
Old No.	New No.														
1539		Pleasant View Cheese Factory	Appleton	C1	M3										
1271		Pleasant View Coop. Cry. Co.	Medford	C1	C2	M3									
1313		Pleasant View Dairy	Loyal	C1	C2	M3									
141	1141	Polk Dairy Cheese Factory	Jackson	C5	M3										
0835	1835	Preston Dairy Coop.	Fennimore	C1	M3										
2030		Readstown Cry. Co.	Readstown	B1	C3										
2178		Red Mound Cheese Factory	DeSoto	C3	M3										
0723		Redville Dairy, Inc.	Greenwood	C18	M2	M3									
2003		Retreat Cheese Factory	DeSoto	C1	M3										
35		Rice Lake Cry. Co.	Rice Lake	B1	B3	D1	D8	M10	M15						
1085		Rio Creek Coop. Cheese Co.	Rio Creek	C1	M3										
0621		River Road Cheese Factory	Fredonia	C17	M3										
0454		Rockbridge Cheese Factory	Richland Center	C1	M3										
1209		Rocky Ridge Coop. Dairy Co.	Mosinee	C2	M3										
0931		Rogersville Cheese Factory, Inc.	Rosendale	C17	C18	M2	M3	M14							
1458		Rose Brook Cheese Factory	Shawano	C2	M3										
0330	1330	Roselawn Cheese Factory	Colby	C3											
1061		Rosewood Dairy	Algoma	C1	C2	M3									
0272	1272	Rosiere Coop. Cheese Factory	Casco	C1	C2	M3									
398	1156	Roy's Sanitary Dairy	Monroe	B1											
148		Ryser Bros. of Wisconsin Inc.	Mt. Horeb	C1	C4	C5	C6	C7	C13						
				M3	M14										
1785	0495	S&R Cheese Corp.	Plymouth	C17	C18	C20	C21	M2							
				M3	M14										
343		*Safeway Stores, Inc.	Durand	D2	P4										
2048	0330	Sanitary Cry.	Boscobel	B1	C1										
10		Sanna Division, Beatrice Foods Company	Menomonie	B1	D1	D2	M1	M2	P4	P5	P17				
				P7	S6	S7	S11	S17	S18	S20					
777		Sanna Division, Beatrice Foods Company	Vesper	P7	P17	S6	S7	S17							
491		Sargento Cheese Co. Inc.	Plymouth	P10											
1076		Schlinsog Dairy Inc.	Loyal	C1	M3										
0249		School Grove Dairy Coop.	Brillion	C3	M3	M14									
443		Schreiber, L. D. Co.	Green Bay	P9	P10										
0795		Schultz Cry. Co.	Antigo	C1	C2	M1	M3	M14							
2118		Schurman's Butter & Cheese, Inc.	Bloomington	C1	C2										
820		Schurman's Butter & Cheese, Inc.	Lancaster	C1	C2	C6	C7	M3	M14	M15					
1238		Sherry Dairy	Sherry	C1	C2	C6	M3								
636		Silver & Lewis Cheese Co.	Monticello	C5	C6	M3	M14								
127		Sneider Dairy Co., Inc.	Wausau	C3	M3										
0130	1130	Soldiers Grove Farmers Coop. Cheese Factory	Soldiers Grove	C3	M3										
240		South Alma Cheese Factory	Alma Center	C17	M3										
1164		South Chase Cheese Factory	Pulaski	C1	M3										
0832		South Side Cheese Factory	Fairchild	C1	C7										

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
Old No.	New No.		
373		Spooner Coop. Cry.	Spooner B1 C3 C5 C7
2109		Springdale Cheese Factory	Viola C3 M3
0172		Springside Cheese Factory	Coleman C1 M3
0285	1285	Star Valley Cry. Co.	Soldiers Grove C3 M3
1350		Stella Cheese Co., Div. of Universal Foods	Brodhead C17 M2 M3
2095		Stella Cheese Co., Div. of Universal Foods Corp.	Campbellsport C17 C18 C20 C21 C22 M1 M2 M3
1891		Stella Cheese Co., Div. of Universal Foods	Clayton C20 C21 C36 M2 M3
2144		Stella Cheese Co., Div. of Universal Foods Corp.	Cumberland C20 C21 C22 C34 C42 M1 M2 M3
2120		Stella Cheese Co., Div. of Universal Foods Corp.	Dodgeville C17 C18 M2
0120	1120	Steve's Cheese Co.	Denmark C1 C2 M3 M14
8-1244		Sturm, A. & Sons, Inc.	Manawa D2 P1 P3 P4 P7 P16
1823		Stephensville Cheese Factory	Hortonville C3 M3
0475		Suemnicht Cheese Co.	Loganville C1 M1 M3
1608		Summit Cheese Co.	Wilson C1 C2 C3 M3
186		Sunny Creek Cheese Factory	Randolph C5 M3
1294		Sunset Coop. Cheese & Butter Co.	Wausau C1 C2 M3
210		Swift & Co.	La Crosse P1
0739		Sylvan Cheese Factory	Richland Center C3 M3
0630		Thiry Daems Cheese Factory	Luxemburg C3 M3
0341	1341	Tolibia Cheese Mfg. Corp.	Fond du Lac C16 C17 C18 M3 P14
1434		Tonet Farmers Cheese Co., Inc.	Luxemburg C2 C7 M3
0197	1197	Tramway Cheese Factory	Menomonie C1 C3 M3
1261		Twelve Corners Cheese Factory	Black Creek C1 C3 M3
1508		Twin Town Cheese Factory	Almena C20 C21 M2 M3
406		Unity Coop. Cry.	Strum M1
1369		Unity Dairy Products	Unity C2 C3 M3
1986		Wakefield Cheese Factory	Dodgeville C3 M3
1074		Warner Creek Cheese Factory	Hillsboro C3 M3
1305		Washington Cheese Factory	Cecil C1 M3
372		Westby Coop. Cry.	Westby B1 C3 C12 M1 M3 M14
2126		West Prairie Cheese Factory	Viroqua C3 M3
0410	1410	Weyauwega Milk Products, Inc.	Weyauwega B1 C1 C3 M1 M3
0901		Weyauwega Star Dairy	Weyauwega C2 M3
0972		White Clover Cheese Factory	Sheboygan Falls C1 C2 M3
0905		White Clover Dairy Co., Inc.	Kaukauna C1 C6 C30 C31 M1 M3
1784		Wild Cherry Dairy	Thorp C1 C2 C7 M3
1108		Wild Rose Cry. Coop.	Wild Rose C1 C2 M3

*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
399	Wisconsin Dairies Coop.	Barron	C1 C2 C3 C5 C6 C7 M3 M15
350	Wisconsin Dairies Coop.	Clear Lake	M1
294	Wisconsin Dairies Coop.	Cochrane	C3 M1 M3
360	*Wisconsin Dairies Coop.	Reedsburg	B1 B2 D1 D6 M8 P1
0107	Wisconsin Dairies Coop.	Richland Center	C3 D8 M1 M3 M14 M15
361	Wisconsin Dairies Coop.	Sauk City	D1 D4 D6 D8 D9 M1 M2 M7 M8 M9 M13 M14 M15 P15 S2 S3 S28
324	Wisconsin Dairies Coop.	Union Center	M1
1887	Wisconsin Dairy State	Rudolph	C1 M1 M3 M14 M15
74	Wohlt Cheese Corp.	Fremont	P9
8-2770	Wohlt Cheese Corp.	Weyauwega	P9
1718	Wrightstown Milk Prod.	Wrightstown	M1
304	Wuethrich, John Cry. Co., Inc.	Greenwood	B1 B6 M18 P1
0627	Wyoming Valley Cheese Factory	Spring Green	C3 M3
309	Zanders Cry., Inc.	Cross Plains	B1 M18 P1
<u>WYOMING-56</u>			
14	Custom Dried Foods	Afton	P23 P24
11	S.V. Cheese Corp.	Thayne	C14 C17 C18

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LABORATORY SERVICE

USDA laboratory testing service is available upon request to any plant, industry, or private organization for analysis of its products. Minimum fees are shown in the following schedule. (There will be a minimum charge of \$9.65 for each testing request or certificate issued.)

(a) Dry Milk and related products:		(c) Cheese and related products:	
Total fat (ether extraction).....	3.50	Moisture	3.50
Moisture	2.70	Moisture in duplicate.....	5.25
Titrateable acidity.....	1.35	Total fat (ether extraction).....	6.15
Solubility index.....	1.80	Moisture & fat (dry basis) complete..	9.65
Scorched particles.....	1.80		
Bacterial plate count.....	3.50	(d) Butter and related products:	
Bacterial direct microscopic count.....	5.25	Moisture	3.50
Flavor90	Fat	6.95
Whey protein nitrogen.....	8.80	Salt	3.50
Vitamin A.....	17.45	Complete Kohman analysis.....	10.45
Alkalinity of Ash.....	19.30	Fat and moisture (same sample).....	8.80
Dispersibility	8.80	Flavor, odor, body, texture.....	1.80
Coliform (solid media).....	3.50	Peroxide value.....	19.30
Salmonella.....	14.00	Free fatty acid.....	8.80
Phosphatase	19.30	Yeast and mold.....	4.40
Oxygen	10.45	Proteolytic count.....	4.40
Density	1.35		
(b) Condensed milk and related products:		(e) Corn-Soya-Milk:	
Fat (fat extraction).....	5.25	Sieve test.....	3.50
Total solids.....	3.50	Density	1.35
Sugar (sucrose).....	19.30	Bostwick-uncooked	4.40
Net weight (per can).....	2.15	Bostwick-cooked	8.80
Flavor, color, body, texture.....	1.35	Protein (Kjeldahl).....	8.80
		Fat (Soxhlet).....	6.15
		Moisture	2.70
		Crude fiber.....	12.25
		Flavor90

See next page for address and telephone of USDA laboratories at Chicago and San Francisco. Samples may be sent direct without pre-arrangement, but should be accompanied by a request for the tests desired and name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The Chicago USDA laboratory is also available for additional tests not outlined above, for which charges would apply at the rate of \$19.30 per hour. For tests not listed, arrangements should be made direct with Dr. J. L. Dizikes, Chemist-In-Charge.

Note: A laboratory fee increase of approximately 5% is anticipated on or about November 6, 1977.

D I R E C T O R Y

Name and Addresses of personnel Who May Be Contacted For Inspection, Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah Washington, Wyoming	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>	
	R. F. Hedtke, Regional Supervisor Dairy Inspection Branch Poultry & Dairy Quality Division, Food Safety & Quality Service, USDA 630 Sansome Street, Room 754 San Francisco, California 94111	AC 415 556-5585
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	H. K. Linden, Regional Supervisor Dairy Inspection Branch Poultry & Dairy Quality Division, Food Safety & Quality Service, USDA 110 South Fourth Street, Room 242 Minneapolis, Minnesota 55401	AC 612 725-2246
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Insp. Branch Laboratory, FSQS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	K. R. Olson, Regional Supervisor Dairy Inspection Branch Poultry & Dairy Quality Division, Food Safety & Quality Service, USDA 610 South Canal St., Room 664 Chicago, Illinois 60607	AC 312 353-6680
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Insp. Branch Laboratory, FSQS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525
Connecticut, Delaware Florida, Georgia, Maine Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	L. C. Iverson, Regional Supervisor Dairy Inspection Branch Poultry & Dairy Quality Division, Food Safety & Quality Service, USDA U.S. Court House & Federal Bldg. 100 South Clinton St., Room 1205 Syracuse, New York 13202	AC 315 423-5325 (Commercial) 950-5325 (Government FTS)
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Insp. Branch Laboratory, FSQS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525

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